

solderstar.com

SolderStar Deltaprobe



The SolderStar DeltaProbe removes the need to use fragile test boards for periodic profiling required for ongoing control of the reflow process.

With fixed sensors and no test card or long trailing wires, the DeltaProbe is a fixed, robust and convenient platform for generating highly repeatable results.

Although process setup requires a temperature profile captured from a real test PCB, ongoing process monitoring can be achieved by measuring the difference from an established process baseline. Periodically the DeltaProbe is passed through the process to allow rapid checks against the baseline profile and SPC data to be captured. Process change, due to variations in convection levels, conveyor speed or zone setpoints, is instantly and accurately detected and the operator is notified visually.

Advanced SPC tools allow the operator to produce process control charts for ongoing process control measurement, evaluation and corrective action.

A 'golden profile' for each process is established in 3 easy steps:

- 1 The optimum oven settings are first established by product profile capture and simulation
- 2 The DeltaProbe is then passed through the reflow oven to capture a 'golden process profile'
- 3 Tolerance limits can now be set around temperature traces and process parameters

Error Conditions Detected

Incorrect oven profile loading

Unauthorised change of oven profile settings

Conveyor speed errors

Setpoint & convection level errors

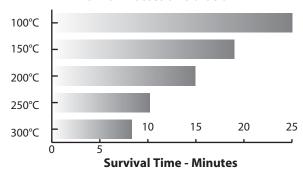
Heatshield + Thermocouple Adapter

Material Stainless Steel

Size (LxWxH) (L)330mm x (H) 25mm

(W) 120mm upto 450mm

Thermal Protection Duration



Other heatshield sizes are available for special process requirements.

Wireless Telemetry Option

Frequency 2.4GHZ Transceiver

Channels 128 Individual Channels

Protocol Zigbee PRO - Duplex Transmission

Software

Compatibility Windows ™ XP Vista/Windows 7/8 32 & 64 Bit

Language Support English, French, German, Italian, Portuguese, Spanish & Chinese



I-TRONIK S.R.L. - Macchine e prodotti per l'industria elettronica Via dell'Artigianato, 20 - 35010 - Peraga di Vigonza (PD) Tel. +39.049.895.2300 - Fax +39.049.893.4822 - P.IVA 01443020282 commerciale@itronik.it _ www.itronik.it

For further information and demonstration software visit www.solderstar.com

Standard Equipment

- 25mm heatshield
- Adjustable Carrier
- 3 x DeltaProbe Sensors
- Tolerance band software

This product can be supplied as a stand-alone system complete with datalogger, or as an accessory to an existing SolderStar system. Please contact SolderStar or your local supplier for the optimum configuration for your soldering processes.

Optional Equipment

2.4Ghz Wireless Telemetry

Additional Process Support



REFLOW • WAVE • VAPOUR

A range of process specific accessories are available to extend the system for use with Reflow ,Wave/Selective Soldering and Vapour Phase processes.

SolderStar Ltd Manchester UK

Tel: +44 (0)1706 354846 Fax: +44 (0)1706 675296 Email: info@solderstar.com www.solderstar.com

Specification subject to change without notification